



## A CAPE-OPEN compliant simulation module

### Notice

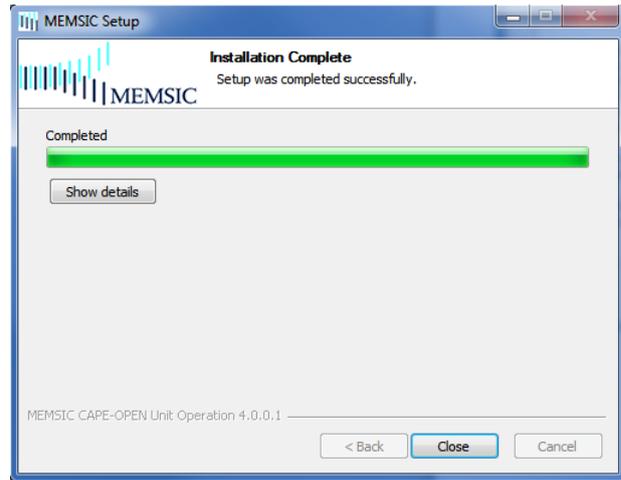
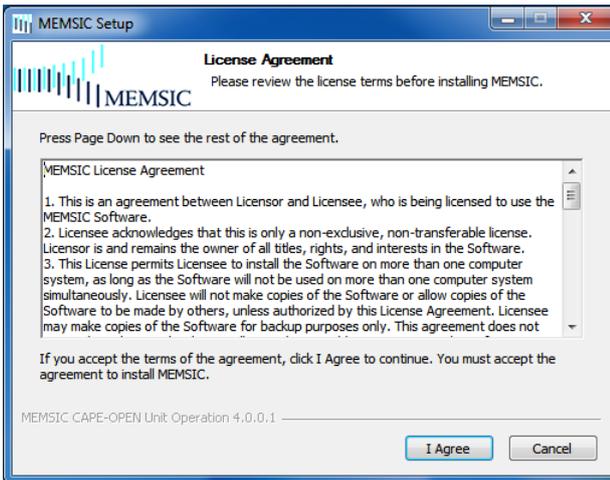
MEMSIC is a useful CAPE-OPEN compliant simulation software to simulate gas separation processes through a membrane module. This software has been developed at the Separation Processes Group (Laboratoire Réactions et Génie des Procédés, UMR CNRS 7274 – Nancy, France). Most process simulation software tools (PSE: Process Simulation Environment as ASPEN®, HYSYS®, PRO/II®, PROSIM®, etc.) implement CAPE-OPEN interfaces that enables the end-user to plug CAPE-OPEN compliant tools and to export CAPE-OPEN compliant components.

Four different types of hydrodynamic conditions are taken into account in MEMSIC: (1) cross plug flow, (2) perfect mixing, (3) Co-Current plug flow and (4) Counter-Current plug flow. Additionally, five different concepts and/or theoretical model are proposed to describe the transport mechanism of molecular species through a membrane: (1) Constant Permeability, (2) Dual Mode, (3) Henry, (4) ENSIC and (5) Flory-Huggins.

### Installation of the CAPE-OPEN module

In order to install the module, we have developed a wizard. By clicking on the setup assistant and after accepted the license agreement, the installation goes through a series of dialog boxes.

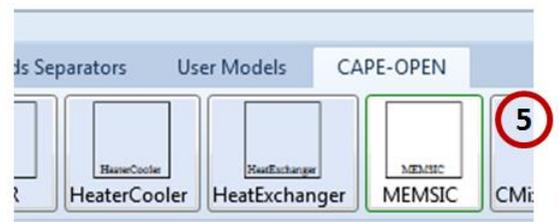
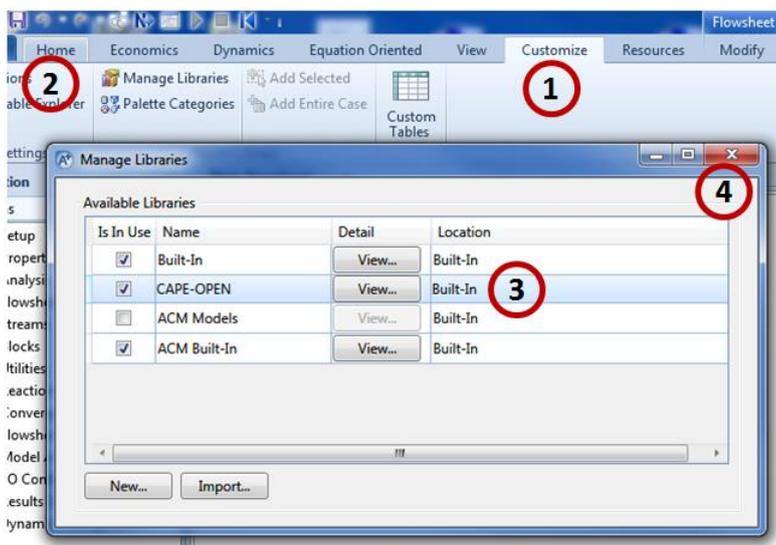
**Don't forget to plug the dongle into your computer before install the program.**



## Implementation of the module in AspenPlus®

Four steps are needed:

1. Click “Customize” on the menu bar
2. Click “Manage Libraries” on the toolbars
3. Activate the “CAPE-OPEN” module
4. Close the window



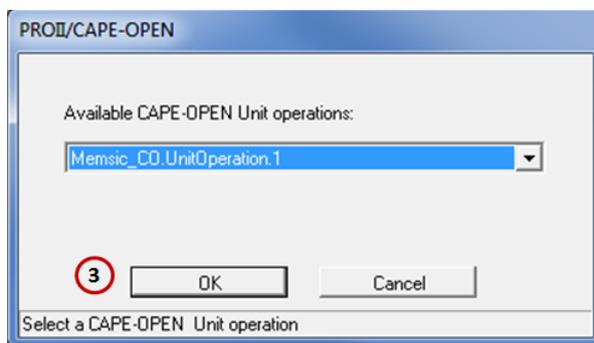
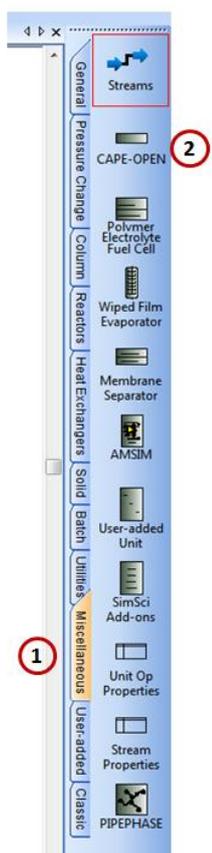
Then, after these steps, a new model library appears at the bottom: “CAPE-OPEN”. Use this new model library to select the unit operation model MEMSIC and place it on the flowsheet.

## Implementation of the module in PRO/II®

Three steps are needed:

1. Click “Miscellaneous” on the menu bar
2. Click on the “CAPE-OPEN” icon
3. Select the MEMSIC module

Then, drag and drop the icon on the flowsheet.

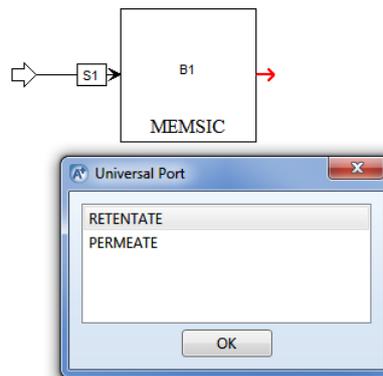


## Utilization of MEMSIC

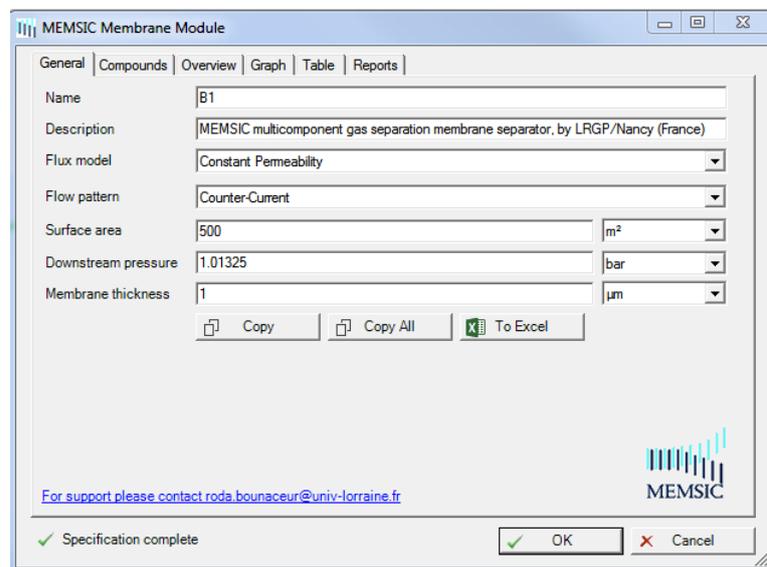
Whatever the PSE, you have to follow these required steps:

1. Select the components to be used in your model
2. Set the calculation methods for physical and thermodynamical properties
3. Create your flowsheet by adding object: unit operation, streamline, compressor, etc.

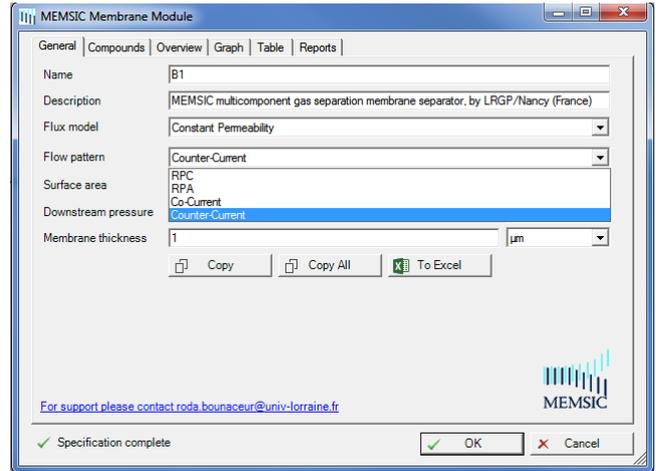
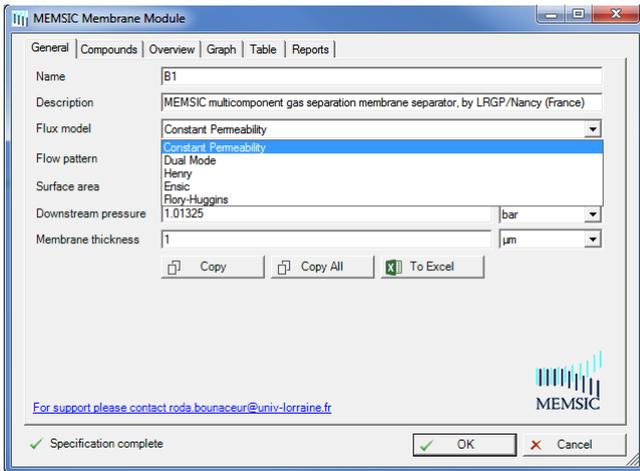
When you connect a material stream with the module MEMSIC, in new windows appears in order to select if the stream has to be considered as the retentate side or the permeate side



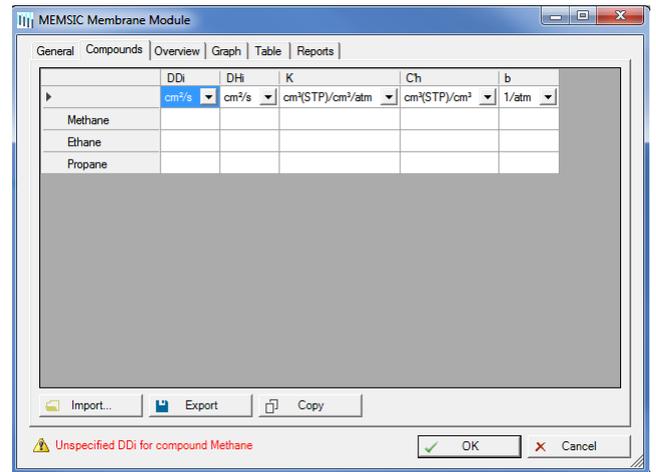
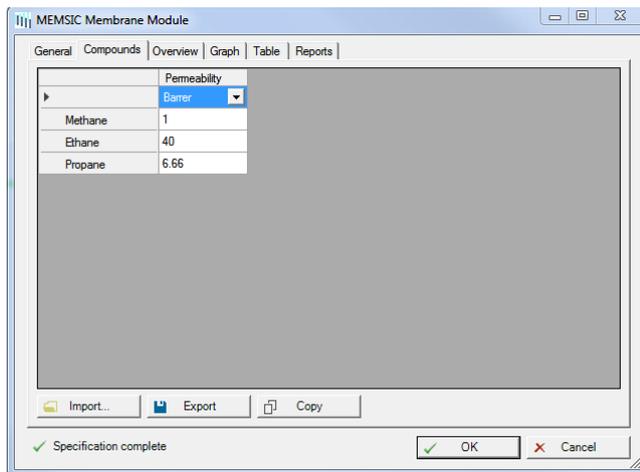
4. Specify Material Streams to fully define both the stream's composition and its thermodynamic state: pressure, mole fraction, flow rate, etc.
5. When you double click on the MEMSIC module, a new windows opens with 6 different items: "General", "Compounds", "Overview", "Graph", "Table", Reports



6. "General": enter the operating parameters, the surface area, the thickness, the flux model and the flow pattern



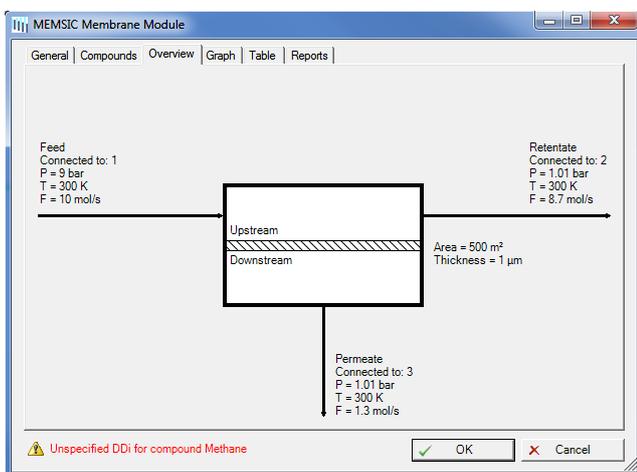
7. "Compound": depending on the flux model, enter the different necessary parameters



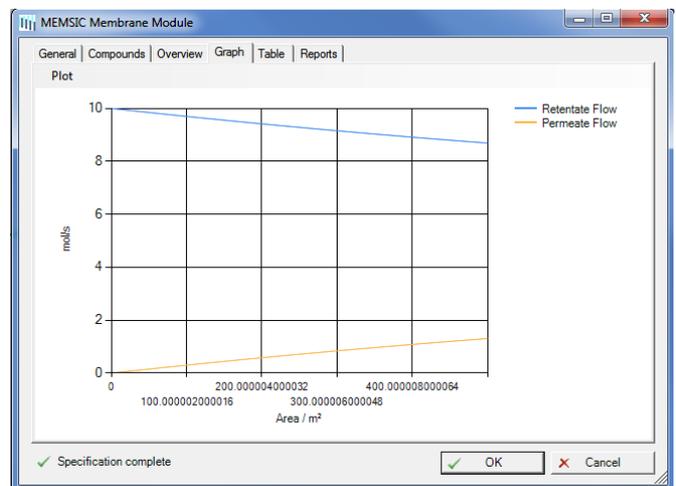
(Constant permeability)

(Dual Mode)

8. "Overview"/"Graph"/"Table"/"Reports": when the calculation is finished, this tab give an overview of the results



"Overview"



"Graph"

MEMSIC Membrane Module

General | Compounds | Overview | Graph | Table | Reports

Area	Retentate Flow	Retentate Methane	Retentate Ethane	Retentate Propane	Permeate Flow	Permeate Methane
m <sup>2</sup>	mol/s	mol/mol	mol/mol	mol/mol	mol/s	mol/mol
1E-05	10	0.645	0.345	0.01	3.104E-08	0.06193
1.25	9.996	0.6452	0.3448	0.01	0.003878	0.06196
2.5	9.992	0.6455	0.3445	0.01	0.007752	0.062
3.75	9.988	0.6457	0.3443	0.01	0.01162	0.06204
5	9.985	0.6459	0.3441	0.01001	0.01549	0.06207
6.25	9.981	0.6461	0.3439	0.01001	0.01936	0.06211
7.5	9.977	0.6464	0.3436	0.01001	0.02322	0.06215
8.75	9.973	0.6466	0.3434	0.01001	0.02708	0.06218
10	9.969	0.6468	0.3432	0.01001	0.03093	0.06222
11.25	9.965	0.647	0.343	0.01001	0.03478	0.06225
12.5	9.961	0.6473	0.3427	0.01002	0.03863	0.06229
13.75	9.958	0.6475	0.3425	0.01002	0.04248	0.06233
15	9.954	0.6477	0.3423	0.01002	0.04632	0.06236
16.25	9.95	0.6479	0.342	0.01002	0.05016	0.0624
17.5	9.946	0.6482	0.3418	0.01002	0.054	0.06244
18.75	9.942	0.6484	0.3416	0.01002	0.05783	0.06247
20	9.938	0.6486	0.3414	0.01002	0.06166	0.06251
21.25	9.935	0.6488	0.3411	0.01003	0.06549	0.06255
22.5	9.931	0.6491	0.3409	0.01003	0.06931	0.06258

Save As... Copy Basis: molar

Specification complete OK Cancel

"Table"

MEMSIC Membrane Module

General | Compounds | Overview | Graph | Table | Reports

Report: Last Run

Calculation started: Mon Apr 18 11:45:15 2016

Methane Permeability 1.000000e+000 Barrer  
 Ethane Permeability 4.000000e+001 Barrer  
 Propane Permeability 6.660000e+000 Barrer

-----!  
 !-- Module MEMSIC --!  
 !-- Cross Flow multicomposant --!  
 !-- systeme dimensionnel --!  
 !-- Janvier 2015 --!  
 !-- Roda bounaceur --!  
 !-----!

Save As... Copy

Specification complete OK Cancel

"Reports"

9. By clicking on the "To Excel" button, you store all the results in an excel file

MEMSIC Membrane Module

General | Compounds | Overview | Graph | Table | Reports

Name: B1

Description: MEMSIC multicomponent gas separation membrane separator, by LRGP/Nancy (France)

Flux model: Constant Permeability

Flow pattern: Counter-Current

Surface area: 500 m<sup>2</sup>

Downstream pressure: 1.01325 bar

Membrane thickness: 1 μm

Copy Copy All To Excel

For support please contact [roda.bounaceur@univ-lorraine.fr](mailto:roda.bounaceur@univ-lorraine.fr)

MEMSIC

Specification complete OK Cancel

A1	Name	B	C	D	E	
1	Name	B1				
2	Description	MEMSIC multicomponent gas separation membrane separator, by LRGP/Nancy (France)				
3	Flux model	Constant Permeability				
4	Flow pattern	RPC				
5	Surface area	500 m <sup>2</sup>				
6	Upstream pressure	9 bar				
7	Downstream pressure	1.01325 bar				
8	Membrane thickness	1 μm				
9	Upstream flow rate	10 mol/s				
10						
11	Permeability					
12	Barrer					
13	Methane	1				
14	ethane	40				
15	Propane	6.66				
16						
17	Area	Retentate Flow	Retentate Methane	Retentate Ethane	Retentate Propane	Perr
18	m <sup>2</sup>	mol/s	mol/mol	mol/mol	mol/mol	mol/
19	0.00001	9.999999969	0.645000002	0.344999998	0.01	3
20	1.25001	9.996122191	0.645226178	0.344772281	0.010001541	0
21	2.50001	9.992247625	0.645452314	0.344544607	0.010003079	0
22	3.75001	9.988376271	0.64567841	0.344316975	0.010004615	0
23	5.00001	9.984508128	0.645904464	0.344089386	0.010006149	0
24	6.25001	9.980643195	0.646130479	0.343861841	0.010007681	0
25	7.50001	9.976781471	0.646356452	0.343634338	0.01000921	0
26	8.75001	9.972922957	0.646582384	0.343406879	0.010010737	0
27	10.00001	9.969067649	0.646808274	0.343179464	0.010012262	0
28	11.25001	9.965215549	0.647034123	0.342952093	0.010013785	0
29	12.50001	9.961366655	0.647259993	0.342724765	0.010015305	0
30	13.75001	9.957520966	0.647485695	0.342497482	0.010016823	0
31	15.00001	9.953678481	0.647711417	0.342270244	0.010018339	0
32	16.25001	9.9498392	0.647937097	0.342043051	0.010019852	0